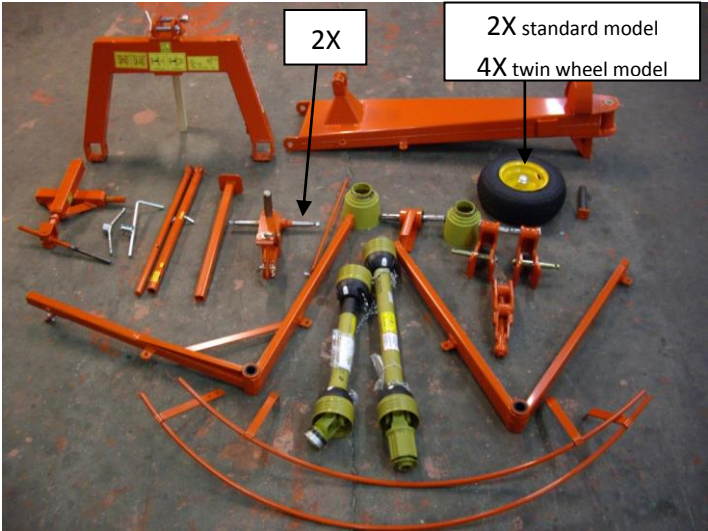


Assembly instruction – TI-5000



The crate contains.

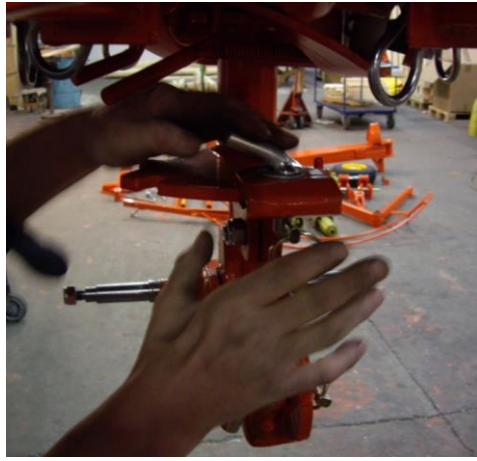
Attention: all pins, screws and bolts are mounted in the right positions, so do not undo before necessary.



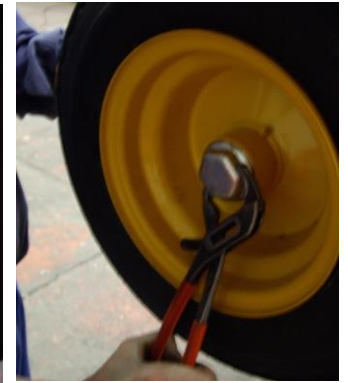
Recommended tool



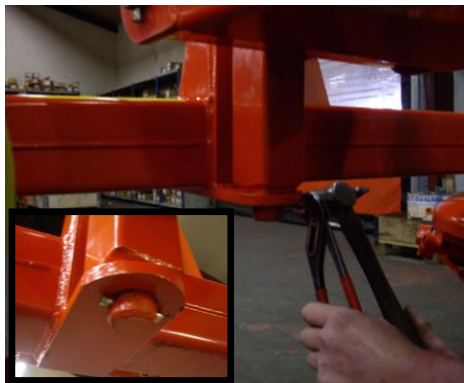
Step 1: Fitting of the wheel brackets. Squeeze it in from the right side and plug in the bolt and pin.



Step 2: Mounting the wheels. Remember tightening nut and dust cap



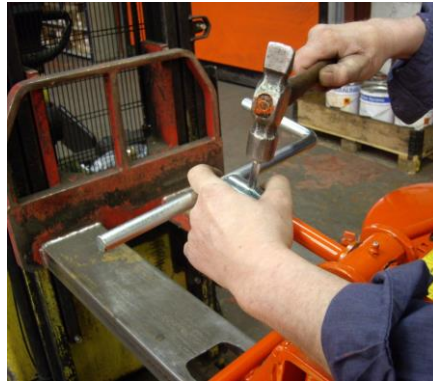
Step 3: Mounting the pivot bracket on to the rotor frame. Do not forget to mount the contra nut



Step 4: Mounting the frame between the rotors and 3 point hitch. Make sure pin rolls are properly mounted



Step 5: Fit the thread rod into the block. Afterwards mount the handle for adjustment.



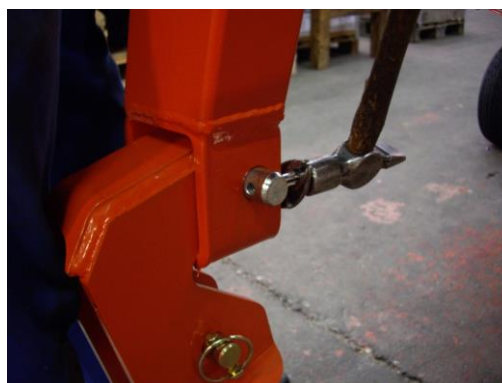
Step 6: Fitting 3-point hitch to the frame. Remember the roll pin.



Step 7: Fitting the top link attachment



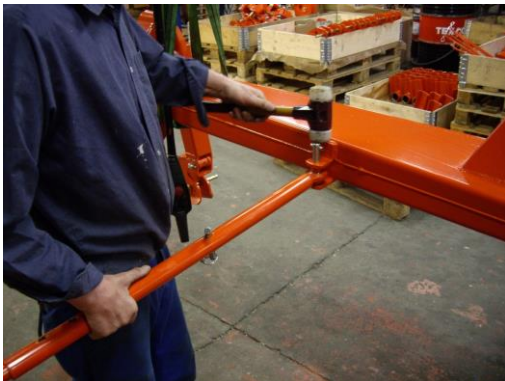
Step 8: fit the brackets for lifting arms. Please be aware of left and right side. Afterwards fit the support leg.



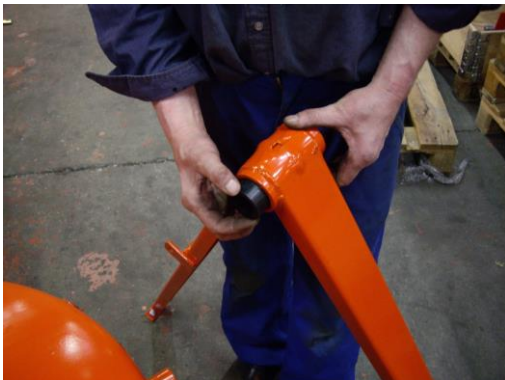
Step 9: Fit the shaft bracket to the frame and the cover for the PTO



Step 10: Fit the position rod between the frames



Step 11: mounting safety guard bracket. Important: remember the rubber sleeves
Attention: there is a left and right side. Left side is for the swath collector (see step 13)



Step 12: Mount the safety guard. There is left and right side too.



Step 13: Mount the swath collector.



Important: some Make sure that the rake arms are in the right position for the working operation.

